

PRODUCT EVALUATION

Endurance Twin Single Hung Window

REPORT TO:

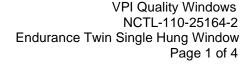
VPI QUALITY WINDOWS 3420 E. FERRY AVENUE SPOKANE, WASHINGTON 99202

REPORT NUMBER: NCTL-110-25164-2 REVISION 1 DATE: 10/16/23

This item has been digitally signed and sealed by Michael D. Stremmel, PE on the date adjacent to the seal.

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Micheal D. Stremmel, PE FL PE 65868 FL REG 37122





Subject: Endurance Twin Single Hung Window

VPI Quality Windows 3420 E. Ferry Avenue

Spokane, Washington 99202

Scope: Product Evaluation per Chapter 61G20-3.005(1)(d) Florida

Administrative Code, Evaluation report from a Florida Registered

Architect or a Licensed Florida Professional Engineer.

Building Code Compliance:

This product has demonstrated compliance with the Florida

Current Edition of the Florida Building Code, Building:

§1709.5 Exterior window and door assemblies

§2404 Wind and Dead Loads on Glass

Performance

AAMA/WDMA/CSA 101/I.S.2/A440-17

Standards: ASTM E1300-12ae1

Product Description:

Window Frame Extruded Rigid Poly (Vinyl Chloride) (PVC)

Miter-cut corners and thermally welded.

Window Sash Extruded Rigid Poly (Vinyl Chloride) (PVC)

Miter-cut corners and thermally welded.

Fixed Rail Extruded Rigid Poly (Vinyl Chloride) (PVC)

Coped and butted to jamb. Secured with two (2) #10x3-1/2" screws at each

end.

Integral Mullion Extruded Rigid Poly (Vinyl Chloride) (PVC)

Coped and butted to head and sill. Secured with two (2) #10x3-1/2" screws

and two (2) #10x2-1/2" screws at each end.

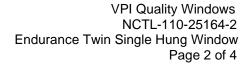
Glazing Validate Glazing with ASTM E1300

Glazing Type	Glazing Construction
G1	1/8" Annealed Glass to Exterior
(Insulating Glass)	1/8" Annealed Glass to Interior

Exterior glazed against double-sided adhesive tape and secured with rigid vinyl glazing bead. 1/2" bite.

<u>Anchorage</u> Various anchorages (see *Installation*).

For additional product information see Appendix A.





Installation: Wood: Minimum Spruce-Pine-Fir 2x (G = 0.42).

#8 Wood Screw (shall conform to ANSI/ASME B18.6.1

and be corrosion resistant) or 6d Nail (shall conform to ASTM F1667

and be corrosion resistant).

Steel Stud: Minimum 18 gauge (0.043" thick) 33 KSI steel stud.

#10-16 TEKS screw (see ICC ESR 1976).

Installation shall follow manufacturer's instructions, product approvals and

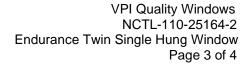
the referenced installation drawings.

Limitations of Use:

Product	Maximum Design Pressures	Impact Resistance	Maximum Overall Size	Maximum Glazing Size
Endurance Twin Single Hung (Glazing Type G1)	+50/-50 psf	N/A	72" x 60"	33" x 27-1/6"

Products have not been tested for windborne debris resistance and will require protective devices (i.e., shutters) if installed in a windborne debris region.

Products are not approved for use in High Velocity Hurricane Zone (HVHZ).





Supporting Test Report N3979.01-901-44 (AAMA/WDMA/CSA 101/I.S.2/A440-17)

Evidence: Revision -, 03/17/22

Intertek. Kent, Washington (TST4310)

Calculation Report NCTL-110-25164-1

Revision 1, 10/16/23

Micheal D. Stremmel, PE (FL PE 65868)

Certification of: In accordance with Rule 61G20-3 Florida Administrative Code, **Independence:** National Certified Testing Laboratories hereby certifies the following:

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Reference

Endurance SH-SH – non-Impact. Drawing 25164-1-1001. Revision 1, 10/16/23.

Drawings:

Revision Log

Identification	<u>Date</u>	Page & Revision
Original Issue		Not Applicable
Revision 1		Updated Analysis for 8th Edition of the



Appendix A – Detailed Product Description

Glazing Details: Exterior glazed against double-sided adhesive tape and secured with rigid vinyl glazing bead. 1/2" bite.

Weatherstripping: 0.270" pile weatherstripping. One row at each sash top rail

0.270" pile weatherstripping One row at each sash bottom rail

0.270" pile weatherstripping One row at each sash stile

Frame Construction: Extruded Rigid Poly (Vinyl Chloride) (PVC). Miter-cut corners and thermally welded.

Sash Construction: Extruded Rigid Poly (Vinyl Chloride) (PVC). Miter-cut corners and thermally welded.

Fixed Rail Construction: Extruded Rigid Poly (Vinyl Chloride) (PVC). Coped and butted to jamb. Secured at each end with two (2) #10x3-1/2" screws.

Integral Mullion Construction: Extruded Rigid Poly (Vinyl Chloride) (PVC). Coped and butted to head and sill. Secured with two (2) #10x3-1/2" screws and two (2) #10x2-1/2" screws at each end.

Drainage: 1-1/2"x1/4" weep slot with cover; at sill; one each end

3/8"x3/16" weep slot; at sill; 1/4" from each interior corner

1-1/4" x 3/16" weep slot; at sill; interior pocket; 2-7/8" from each interior corner

3/16" dia. weep hole; each sash bottom rail; 4" from each corner

Hardware: Cam lock and Two (2) total Each lock rail at center

keeper.

Spiral tube Four (4) total Each sash at jamb and mullion

balance.

Reinforcement: Sill: Roll formed steel

Integral Mullion: Roll formed steel Fixed Rail: Roll formed steel Sash Top Rail: Roll formed steel